

REFRIGERATION CASE CLIP ASSEMBLY METHOD AND APPARATUS

Abstract of Disclosure

A refrigerator cabinet includes a bottom mullion and a casing. One of said bottom mullion and said casing includes a retaining tongue and the other of said bottom mullion includes an engagement surface for being received in said tongue. A method for fabricating the cabinet includes attaching the bottom mullion to a casing shell by hand, inserting an inner liner into the casing shell, attaching a casing bottom panel to the bottom mullion by hand, and injecting a foam insulation medium between the casing and the inner liner.

Figures

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